

**Section 1. Identification**

**1.1 Product identifier**

**Product name:** Zendura® A  
**Other identifiers:** Zendura®

**1.2 Relevant identified uses of the substance and uses advised against**

**Recommended use:** May be used as received, processed, or thermoformed to produce other articles, or as a component of other dental products

**Uses advised against:** No information available

**1.3 Supplier details**

**Company name:** Bay Materials  
**Address:** 48450 Lakeview Blvd.  
 Fremont, CA 94538  
**Telephone:** +1-(650)-566-0800  
 Email: complaints@baymaterials.com  
 Website: www.baymaterials.com

**1.4 Emergency telephone number:**

Emergency Phone Number  
 for Spill, Leak, Fire, Exposure, or Accident  
 Call INFOTRAC Day or Night  
 NORTH AMERICA 1-800-535-5053  
 INTERNATIONAL 1-352-323-3500

**Section 2. Hazard(s) Identification**

EMERGENCY OVERVIEW			HMIS	NFPA	
<b>Hazard Classification</b>  <b>According to Regulation (EC) No. 1272/2008 [CLP] and Global Harmonized System (GHS) standards</b>	Skin Sensitizer acute hazards	Category 1	<b>HEALTH</b>	<b>0</b>	<b>2</b>
	To the aquatic environment	Category 3	<b>FLAMMABILITY</b>	<b>1</b>	<b>1</b>
	Chronic hazards to the aquatic environment	Category 3	<b>REACTIVITY</b>	<b>0</b>	<b>0</b>
			<b>OTHER</b>		
<b>Signal Word</b>	No signal word				
<b>Pictogram</b>	No symbol				
<b>Hazard Statement</b>	H317: May cause an allergic skin reaction.				
<b>Precautionary Statement</b>	P261: Avoid breathing dust/fume/gas/mist/vapors/spray. P280: Wear protective gloves				

**Section 3. Composition/Information on Ingredients**

Component / Mixtures	CAS Number	Percentage by weight
Polyurethane	Proprietary	> 98%
Nonhazardous Ingredients	Proprietary	< 2%

**Section 4. First-Aid Measures**

<b>Primary Routes of Exposure</b>	Eyes, skin, or inhalation
-----------------------------------	---------------------------

**Potential Health Effects**

**ACUTE EFFECTS**

<b>Inhalation</b>	Inhalation of processing fumes may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing fume condensates on ventilation ductwork, molds, and other surfaces
<b>Skin Contact</b>	Not likely to cause irritation under normal circumstances. Skin contact with hot molten substance/product may cause thermal burns.
<b>Eye contact</b>	Resin particles or dust are mechanically irritating
<b>Ingestion</b>	Ingestion not likely due to physical form
<b>Chronic effects</b>	Ongoing exposure may aggravate acute effects
<b>Carcinogenicity</b>	See Section 11
<b>Medical conditions aggravated by long term exposure</b>	There are no known health effects aggravated by exposure to this product. However certain sensitive individuals or individuals with respiratory impairments may be affected by exposure to components in the processing vapors

**4.1 Description of first-aid measures**

<b>Inhalation:</b>	Remove exposed person to fresh air if adverse effects are observed.
<b>Eye contact:</b>	In case of contact with eyes, wash immediately with water. If easy to do, remove contact lenses. If hot melted material should splash into the eyes, flush eyes immediately with water for 15 minutes while holding the eyelids open. Immediately call a poison center or doctor.
<b>Skin contact:</b>	Wash skin thoroughly with soap and water. If skin irritation or rash occurs: Get medical attention. For contact with molten product, do not remove contaminated clothing. Flush skin immediately with large amounts of cold water. If possible, submerge area in cold

water. Pack with ice. DO NOT attempt to peel polymer from skin. Seek medical attention immediately.

**Ingestion:** No specific first aid measures noted. Treat symptomatically. Get medical attention.

**4.2 Most important symptoms and effects, both acute and delayed:** See section 11.

**4.3 Indication of any immediate medical attention and special treatment needed**

Note to physician: Treat symptomatically.

**Personal Protection for First-aid Responders:** When providing first aid always protect yourself against exposure to chemicals or blood borne diseases by wearing gloves, masks and eye protection. After providing first aid wash your exposed skin with soap and water.

**Section 5. Fire-Fighting Measure**

<b>General fire hazards:</b>	<b>No unusual fire or explosion hazards noted.</b>
<b>5.1 Extinguishing media</b>	
<b>Suitable extinguishing media:</b>	Use water spray, dry chemical or foam for extinction. CO <sub>2</sub> may be ineffective on large fires.
<b>Unsuitable extinguishing media:</b>	Not determined.
<b>5.2 Specific hazard arising from the chemical:</b>	See section 10 for additional information.
<b>5.3 Advice for firefighters</b>	
<b>Special firefighting procedures:</b>	Thermoplastic polymers can burn. Protect product from flames; maintain proper clearance when using heat devices, etc. Irritating or toxic substances will be emitted upon burning, combustion or decomposition. Large masses of molten polymer held at elevated temperatures for extended periods of time may auto-ignite.
<b>Special protective equipment for fire-fighters:</b>	Full protective fire gear, MSHA/NIOSH approved or equivalent including self-containing breathing apparatus operated in the positive pressure mode with full facepiece, coat, pants, gloves and boots.

**Section 6. Accidental Release Measures**

<b>6.1</b>	<b>Personal precautions, protective equipment and emergency procedures:</b>	Use personal protection equipment. Do not touch damaged containers unless wearing appropriate protective clothing. Keep unauthorized personnel away. See Section 8 of the MSDS for Personal Protective Equipment.
<b>6.2</b>	<b>Environmental precautions:</b>	Avoid release to the environment. Prevent further spillage if safe to do so.
<b>6.3</b>	<b>Methods and material for containment and cleaning up:</b>	Contain spillage and collect free solid for or disposal.
<b>6.4</b>	<b>Reference to other sections:</b>	See sections 8 and 13 for additional information.

## Section 7. Handling and Storage

### 7.1 Precautions for safe handling:

Avoid inhaling dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Launder contaminated clothing before reuse. Avoid environmental contamination. Contact with heated material may cause thermal burns.

Refer to Processing Guide and/or contact your local Technical Service representative for melt processing temperature range. For most thermoplastic polyurethanes, melt processing is in the range of 177 - 232 deg. C (350 - 450 deg. F), however, some products may process at different temperatures. Heating above the maximum handling temperature can generate hazardous decomposition products (see Section 10). Review the temperature data in the "Maximum Handling Temperature" included in this section for processing temperature not to be exceeded.

Post thermal processing activities necessary to produce molded articles (such as cutting, sanding, sawing, grinding, drilling, or regrinding) may create dust or "fines." Powders, dust, and/or fines may pose a dust explosion hazard. Avoid inhaling dust.

Loading and unloading operations may cause nuisance dust to form. Electrostatic buildup may occur when pouring or transferring this product from its container. The spark produced may be sufficient to ignite vapors of flammable liquids. Always transfer product by means which avoid static buildup. Avoid pouring product directly from its container into combustible or flammable solvent.

Conduct any operations emitting fumes or vapors (including thermoforming, heat joining, cutting and or sealing of articles and clean up) under well-ventilated conditions. Avoid breathing process vapors. Do not hold product for extended periods of time at elevated temperatures or allow thick masses of hot polymer to accumulate because they can decompose emitting hazardous gases. Do not taste, swallow, or chew products. Wash thoroughly after processing. Do not store or consume food in processing areas. The major off-gasses from normal melt processing are expected to be water vapor and carbon dioxide. Other trace volatile organic components may also be emitted.

Observe good industrial hygiene practices. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid environmental contamination.

Do not steam sterilize articles made with Zendura® A. Methylene dianiline can be formed under these conditions.

- 7.2 **Maximum handling temperature:** 221 °C 430 °F
- Conditions for safe storage, including any incompatibilities:** Store away from incompatible materials. See section 10 for incompatible materials. Store in dry, well-ventilated place away from sources of heat and direct sunlight.
- Maximum Storage Temperature:** Not exceeding 55°C

**Section 8. Exposure Controls / Personal Protection**

- 8.1 **Control parameters:**
- 8.1.1 **Occupational exposure limits:** None of the components have assigned exposure limits.
- Appropriate engineering controls:** Thermal processing operations should be ventilated to control gases and fumes given off during processing.
- Individual protection measures, such as personal protective equipment**
- General information:** Use personal protective equipment as required.
- Eye/face protection:** If contact is likely, safety glasses with side shields are recommended.
- Skin protection**
- Hand protection:** To avoid burns from contact with molten product, use thermal insulating gloves. Suitable gloves can be recommended by the glove supplier.
- Respiratory Protection:** Under normal use conditions, respirator is not usually required. Use appropriate respiratory protection if exposure to dust particles, mist or vapors is likely. Cutting operations may create small particles from this product. If inhalation of particles cannot be avoided, wear a dust respirator. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.
- Hygiene measures:** Observe good industrial hygiene practices

**Section 9. Physical and Chemical Properties**

- 9.1 **Information on basic physical and chemical properties**
- Appearance**

<b>Physical State:</b>	Solid
<b>Form:</b>	Sheet
<b>Color:</b>	Colorless
<b>Odor:</b>	Odorless
<b>Odor Threshold:</b>	No data available.
<b>pH:</b>	No data available.
<b>Melting Point:</b>	No data available.
<b>Boiling Point:</b>	No data available.
<b>Flash Point:</b>	The product is combustible, but not flammable.
<b>Evaporation Rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	No data available.
<b>Upper/lower limit on flammability or explosive limits</b>	
<b>Flammability Limit - Upper (%):</b>	No data available.
<b>Flammability Limit - Lower (%):</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Vapor density (air=1):</b>	No data available.
<b>Relative density:</b>	1.0 - 1.1 68 °F (20 °C)
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	Insoluble in water
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Autoignition Temperature:</b>	No data available.
<b>Decomposition Temperature:</b>	No data available.
<b>Viscosity:</b>	No data available.
<b>Explosive properties:</b>	No data available.
<b>Oxidizing properties:</b>	No data available.
<b>Pour Point Temperature</b>	No data available.
<b>Other information</b>	

**Section 10. Stability and Reactivity**

<b>10.1</b>	<b>Reactivity:</b>	No data available.
<b>10.2</b>	<b>Chemical stability:</b>	Material is stable under normal conditions.
<b>10.3</b>	<b>Possibility of hazardous reactions:</b>	Will not occur.
<b>10.4</b>	<b>Conditions to avoid:</b>	Do not exceed 232 °C (450 °F) when thermoforming.
<b>10.5</b>	<b>Incompatible materials:</b>	None known, avoid contact with reactive chemicals.
<b>10.6</b>	<b>Hazardous decomposition products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Nitrogen Oxides may also include isocyanates and small amounts of hydrogen cyanide.

**Section 11. Toxicological Information**

**11.1 Information on likely routes of exposure**

<b>Inhalation:</b>	No data available.
--------------------	--------------------

**Ingestion:** No data available.  
**Skin contact:** No data available.  
**Eye contact:** No data available.

**11.2 Information on toxicological effects**

**Acute Toxicity**

**Oral**

Product: May cause irritation of the gastrointestinal tract if ingested  
 Not classified for acute toxicity based on available data.  
 Not expected to cause oral irritation based on available data.

**Dermal**

Product: Not classified for acute toxicity based on available data.

**Inhalation**

Product: Persons with sensitive airways (e.g., asthmatics) may react to vapors and fumes.

**Skin corrosion/irritation:**

Product: Contact with heated material may cause thermal burns.  
 Remarks: Not expected to be a primary skin irritant.

**Serious eye damage/eye irritation:**

Product: Contact with heated material may cause thermal burns.  
 Remarks: Not expected to cause eye irritation.

**Respiratory sensitization:**

Product: Remarks: Under decomposition conditions, isocyanates may be generated from this product. Isocyanates can cause skin sensitization and/or respiratory sensitization.

**Skin sensitization:**

Product: Remarks: Under decomposition conditions, isocyanates may be generated from this product. Isocyanates can cause skin sensitization and/or respiratory sensitization.

**Specific target organ toxicity - single exposure:**

No data available

**Aspiration hazard:**

No data available

**Chronic Effects**

**Carcinogenicity:**

No data available  
 IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified  
 US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogenic components identified  
 US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended: No carcinogenic components identified

**Germ cell mutagenicity:**

Product: This material has not exhibited mutagenic or genotoxic potential in laboratory tests.

**Reproductive toxicity:**

No data available

**Specific target organ toxicity - repeated exposure:**

No acute or subchronic systemic toxicity in laboratory tests

**Section 12. Ecological Information**

**12.1 Ecotoxicity**

**Fish** No data available

**Aquatic invertebrates**

No data available

**Toxicity to Aquatic Plants**

No data available

**Toxicity to soil dwelling organisms**

No data available

**Sediment Toxicity**

No data available

**Toxicity to Terrestrial Plants**

No data available

**Toxicity to Above-Ground**

**Organisms**

No data available

**Toxicity to microorganisms**

No data available

**12.2 Persistence and degradability**

**Biodegradation**

No data available

**12.3 Bioaccumulative potential**

**Bioconcentration factor (BCF)**

No data available

**12.4 Mobility:**

No data available

**12.5 Other adverse effects:**

No data available.

**Section 13. Disposal Considerations**

**13.1 Waste disposal:**

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Dispose of packaging or containers in accordance with local, regional, national and international regulations.

**US EPA Waste Number:**

None

**Section 14. Transport Information**

<b>DOT</b>	Not regulated
<b>IATA</b>	Not regulated.
<b>ADR</b>	Not regulated.
<b>INTERNATIONAL STANDARDS:</b>	
<b>IMDG</b>	Not regulated.
<b>Code of Emergency Measure:</b>	
<b>Domestic Standard: In compliance with domestic law.</b>	
<b>Environmental hazards:</b>	Not regulated.
<b>Special precautions for user:</b>	No special precautions.
<b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	None known.

The DOT shipping information in this section is based on a bulk container. Please review the accompanying shipping papers for the correct shipping descriptions based the size of the package. Shipping descriptions may vary based on mode of transport, quantities, temperature of the material, package size, and/or origin and destination. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the



transportation of the material.

During transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures

## Section 15. Regulatory Information

### 15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture:

#### Australia (AICS)

This product contains a substance that is not listed on the Australia Inventory of Chemical Substances.

#### Canada (DSL/NDSL)

Requires notification in Canada. Research and development samples must comply with CEPA R&D requirements.

#### China (IECSC)

This product contains a substance or polymer that has been notified and is restricted to import by the notifier.

#### European Union (REACH)

To obtain information on the REACH compliance status of this product, please contact [echa.europa.eu/support](http://echa.europa.eu/support)

#### Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

#### Korea (KECL)

This product contains a substance or polymer that has been notified and is restricted to import by the notifier.

#### New Zealand (NZIoC)

This product requires notification before sale in New Zealand.

#### Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

#### Switzerland (SWISS)

All components are in compliance with the Swiss Chemical Ordinance (ChemO).

#### Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

#### Turkey (KKDIK)

To obtain information on the KKDIK compliance status of this product, please e-mail [REACH@SDSInquiries.com](mailto:REACH@SDSInquiries.com)

United States (TSCA)

**US Federal Regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

**TSCA Section 5(a)2 Significant New Use Rule (SNURs) (40CFR 721, Subpt E)**

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

None present or none present in regulated quantities.

**Superfund amendments and reauthorization act of 1986 (SARA)****SARA 311 Classifications**

Respiratory or Skin Sensitization

**SARA 302 Extremely Hazardous Substance**

None present or none present in regulated quantities.

**SARA 304 Emergency Release Notification**

None present or none present in regulated quantities.

**SARA 313 (TRI Reporting)**

None present or none present in regulated quantities.

**US State Regulations US. California Proposition 65**

This product may contain chemical(s) known to the state of California to cause cancer and/or birth defects. Additional information can be received upon request.



*The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.*

**Section 16. Other Information**

Zendura® A Thermoformable sheet is a registered trademark of Bay Materials, LLC

**Contact:** complaints@baymaterials.com

**Telephone:** +1 650 566 0800

**SDS Number:** SDS-001

**Version Date:** 01/22/2025

**SDS Version:** E

**DISCLAIMER:** This Safety Data Sheet [SDS] information is provided based on the Hazard Communication Regulations for your region or country and for the use of the persons required to receive this information under those regulations. The information is neither designed nor recommended for any other use or for use by any other person, including for compliance with other laws. Bay Materials LLC does not warrant the suitability for use of this SDS for any other material or product not specifically identified herein. Bay Materials LLC does not warrant the accuracy or authenticity of this SDS unless it has been obtained directly from Bay Materials. The user should determine the suitability of materials for specific uses by appropriate testing.

Information contained in this SDS is believed to be accurate but is furnished without warranty, express or implied, including warranties of merchantability or fitness for a particular purpose. The information relates only to the specific material designated herein. Bay Materials LLC assumes no legal responsibility for use of or reliance upon the information in this SDS and such information shall in no case be considered a part of our terms and conditions of sale. The user is responsible for determining whether the product is suitable for user's method of use or application. Bay Materials LLC is not liable for any failure to observe the precautionary measures described in this SDS or for any misuse of the product.

This version replaces all previous versions.