

Section 1. Identification

1.1 Product identifier

Product name: Zendura®
Other identifiers: Zendura AT

1.2 Relevant identified uses of the substance and uses advised against

Recommended use: May be used as received, processed, or thermoformed to produce other articles, or as a component of other dental products

Uses advised against: No information available


1.3 Supplier details

Company name: Bay Materials
Address: 48450 Lakeview Blvd.
 Fremont, CA 94538
Telephone: +1-(650)-566-0800
 Email: complaints@baymaterials.com
 Website: www.baymaterials.com

1.4 Emergency telephone number:

Emergency Phone Number
 for Spill, Leak, Fire, Exposure, or Accident
 Call INFOTRAC Day or Night
 NORTH AMERICA 1-800-535-5053
 INTERNATIONAL 1-352-323-3500

Section 2. Hazard(s) Identification

EMERGENCY OVERVIEW			HMIS	NFPA	
Hazard Classification According to Regulation (EC) No. 1272/2008 [CLP] and Global Harmonized System (GHS) standards	Skin Sensitizer	Category 1	HEALTH	2	2
	acute hazards	Category 3	FLAMMABILITY	1	1
	To the aquatic environment		REACTIVITY	0	0
	Chronic hazards to the aquatic environment	Category 3	OTHER		
Signal Word	Warning				
Pictogram					
Hazard Statement	H317: May cause an allergic skin reaction. H412: Harmful to aquatic life with long lasting effects.				
Precautionary Statement	P261: Avoid breathing dust/fume/gas/mist/vapors/spray. P280: Wear protective gloves				

Section 3. Composition/Information on Ingredients

<u>Component / Mixtures</u>	<u>CAS Number</u>	<u>Percentage by weight</u>
Polyurethane	Proprietary	> 98%
Nonhazardous Ingredients	Proprietary	< 2%
Nonylphenyl phosphite (TPPN)	26523-78-4	0.05%-0.1%

Section 4. First-Aid Measures

Primary Routes of Exposure	Eyes, skin, or inhalation
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Potential Health Effects

ACUTE EFFECTS

Inhalation	Inhalation of processing fumes may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing fume condensates on ventilation ductwork, molds, and other surfaces
Skin Contact	Not likely to cause irritation under normal circumstances. Skin contact with hot molten substance/product may cause thermal burns.
Eye contact	Resin particles or dust are mechanically irritating
Ingestion	Ingestion not likely due to physical form
Chronic effects	Ongoing exposure may aggravate acute effects
Carcinogenicity	See Section 11
Medical conditions aggravated by long term exposure	There are no known health effects aggravated by exposure to this product. However certain sensitive individuals or individuals with respiratory impairments may be affected by exposure to components in the processing vapors

4.1 Description of first-aid measures

Inhalation:	Remove exposed person to fresh air if adverse effects are observed.
Eye contact:	In case of contact with eyes, wash immediately with water. If easy to do, remove contact lenses. If hot melted material should splash into the eyes, flush eyes immediately with water for 15 minutes while holding the eyelids open. Immediately call a poison center or doctor.

Skin contact: Wash skin thoroughly with soap and water. If skin irritation or rash occurs: Get medical attention. For contact with molten product, do not remove contaminated clothing. Flush skin immediately with large amounts of cold water. If possible, submerge area in cold water. Pack with ice. DO NOT attempt to peel polymer from skin. Seek medical attention immediately.

Ingestion: No specific first aid measures noted. Treat symptomatically. Get medical attention.

4.2 Most important symptoms and effects, both acute and delayed: See section 11.

4.3 Indication of any immediate medical attention and special treatment needed

Note to physician: Treat symptomatically.

Personal Protection for First-aid Responders: When providing first aid always protect yourself against exposure to chemicals or blood borne diseases by wearing gloves, masks and eye protection. After providing first aid wash your exposed skin with soap and water.

Section 5. Fire-Fighting Measures

General fire hazards: No unusual fire or explosion hazards noted.

5.1 Extinguishing media

Suitable extinguishing media: Use water spray, dry chemical or foam for extinction. CO2 may be ineffective on large fires.

Unsuitable extinguishing media: Not determined.

5.2 Specific hazard arising from the chemical: See section 10 for additional information.

5.3 Advice for firefighters

Special firefighting procedures: Thermoplastic polymers can burn. Protect product from flames; maintain proper clearance when using heat devices, etc. Irritating or toxic substances will be emitted upon burning, combustion or decomposition. Large masses of molten polymer held at elevated temperatures for extended periods of time may auto-ignite.

Special protective equipment for fire-fighters: Full protective fire gear, MSHA/NIOSH approved or equivalent including self-containing breathing apparatus operated in the positive pressure mode with full facepiece, coat, pants, gloves and boots.

Section 6. Accidental Release Measures

- 6.1 Personal precautions, protective equipment and emergency procedures:** Use personal protection equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. See Section 8 of the MSDS for Personal Protective Equipment.
- 6.2 Environmental precautions:** Avoid release to the environment. Prevent further leakage or spillage if safe to do so.
- 6.3 Methods and material for containment and cleaning up:** Contain spillage and collect free solid for recycle and/or disposal.
- 6.4 Reference to other sections:** See sections 8 and 13 for additional information.

Section 7. Handling and Storage**7.1 Precautions for safe handling:**

Avoid inhaling dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Launder contaminated clothing before reuse. Avoid environmental contamination. Contact with heated material may cause thermal burns.

Refer to Processing Guide and/or contact your local Technical Service representative for melt processing temperature range. For most thermoplastic polyurethanes, melt processing is in the range of 177 - 232 deg. C (350 - 450 deg. F), however, some products may process at different temperatures. Heating above the maximum handling temperature can generate hazardous decomposition products (see Section 10). Review the temperature data in the "Maximum Handling Temperature" included in this section for processing temperature not to be exceeded.

Post thermal processing activities necessary to produce molded articles (such as cutting, sanding, sawing, grinding, drilling, or regrinding) may create dust or "fines." Powders, dust, and/or fines may pose a dust explosion hazard. Avoid inhaling dust.

Loading and unloading operations may cause nuisance dust to form. Electrostatic buildup may occur when pouring or transferring this product from its container. The spark produced may be sufficient to ignite vapors of flammable liquids. Always transfer product by means which avoid static buildup. Avoid pouring product directly from its container into combustible or flammable solvent.

Conduct any operations emitting fumes or vapors (including thermo-forming, heat joining, cutting and or sealing of articles and clean up) under well-ventilated conditions. Avoid breathing process vapors. Do not hold product for extended periods of time at elevated temperatures or allow thick masses of hot polymer to accumulate because they can decompose emitting hazardous gases. Do not taste, swallow, or chew products. Wash thoroughly after processing. Do not store or consume food in processing areas. The major off-gasses from normal melt processing are expected to be water vapor and carbon dioxide. Other trace volatile organic components may also be emitted.

Observe good industrial hygiene practices. Provide adequate ventilation. Wear appropriate personal

protective equipment. Wash hands thoroughly after handling. Avoid environmental contamination.

Do not steam sterilize articles made with Zendura® A sheet. Methylene dianiline can be formed under these conditions.

Maximum Handling Temperature: 260 °C

7.2 Conditions for safe storage, including any incompatibilities: Store away from incompatible materials. See section 10 for incompatible materials. Store in dry, well-ventilated place away from sources of heat and direct sunlight.

Maximum Storage Temperature: Not determined.

Section 8. Exposure Controls / Personal Protection

8.1 Control parameters:

8.1.1 Occupational exposure limits: None of the components have assigned exposure limits.

Appropriate engineering controls: Thermal processing operations should be ventilated to control gases and fumes given off during processing.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand protection: To avoid burns from contact with molten product, use thermal insulating gloves. Suitable gloves can be recommended by the glove supplier.

Respiratory Protection: Under normal use conditions, respirator is not usually required. Use appropriate respiratory protection if exposure to dust particles, mist or vapors is likely. Cutting operations may create small particles from this product. If inhalation of particles cannot be avoided, wear a dust respirator. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

Hygiene measures: Observe good industrial hygiene practices

Section 9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance

Physical State: Solid

Form: Sheet

Color: Colorless

Odor:	Odorless
Odor Threshold:	No data available.
pH:	No data available.
Melting Point:	No data available.
Boiling Point:	No data available.
Flash Point:	The product is combustible, but not flammable.
Evaporation Rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability Limit - Upper (%):	No data available.
Flammability Limit - Lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density (air=1):	No data available.
Relative density:	1 - 1,1 (20 °C)
Solubility(ies)	
Solubility in Water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Autoignition Temperature:	No data available.
Decomposition Temperature:	No data available.
Viscosity:	No data available.
Explosive properties:	No data available.
Oxidizing properties:	No data available.
Pour Point Temperature	No data available.
Other information	
Bulk Density:	43-70 lb/cft (25°C)

Section 10. Stability and Reactivity

10.1 Reactivity:	No data available.
10.2 Chemical stability:	Material is stable under normal conditions.
10.3 Possibility of hazardous reactions:	Will not occur.
10.4 Conditions to avoid:	Do not exceed 232 °C (450 °F) when thermoforming.
10.5 Incompatible materials:	None known, avoid contact with reactive chemicals.
10.6 Hazardous decomposition products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Nitrogen Oxides may also include isocyanates and small amounts of hydrogen cyanide.

Section 11. Toxicological Information

11.1 Information on likely routes of exposure

Inhalation:	No data available.
Ingestion:	No data available.
Skin contact:	No data available.
Eye contact:	No data available.

11.2 Information on toxicological effects

Acute Toxicity

Oral

Product: May cause irritation of the gastrointestinal tract if ingested
Not classified for acute toxicity based on available data.

Dermal

Product: Not classified for acute toxicity based on available data.

Inhalation

Product: Overexposure to fumes, vapors or mist may cause dizziness, headache, nausea, and/or flu-like symptoms. Persons with sensitive airways (e.g., asthmatics) may react to vapors and fumes.

Skin corrosion/irritation:

Product: Contact with heated material may cause thermal burns. Pre-existing skin conditions may be aggravated by prolonged or repeated exposure.

Remarks: Not expected to be a primary skin irritant.

Serious eye damage/eye irritation:

Product: Remarks: Not expected to cause eye irritation.

Respiratory sensitization:

Product: Remarks: Under decomposition conditions, isocyanates may be generated from this product. Isocyanates can cause skin sensitization and/or respiratory sensitization.

Skin sensitization:

Nonylphenyl phosphite Classification: May cause sensitization by skin contact. (Literature)

Specific target organ toxicity - single exposure:

No data available

Aspiration hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

Germ cell mutagenicity:

Nonylphenyl phosphite This material has not exhibited mutagenic or genotoxic potential in laboratory tests.

Reproductive toxicity:

No data available

Specific target organ toxicity - repeated exposure:

No data available

Section 12. Ecological Information

12.1 Ecotoxicity

Fish

Nonylphenyl phosphite LC 50 (Zebra Fish, 4 d): 7,1 mg/l

Aquatic invertebrates

Nonylphenyl phosphite EC 50 (Water flea (Daphnia magna), 2 d): 0,42 mg/l

Toxicity to Aquatic Plants

No data available

Toxicity to soil dwelling organisms

No data available

Sediment Toxicity

No data available

Toxicity to Terrestrial Plants	No data available
Toxicity to Above-Ground Organisms	No data available
Toxicity to microorganisms	No data available

12.2 Persistence and degradability

Biodegradation

Nonylphenyl phosphite OECD TG 301 B, 1 %, 28 d, Not readily degradable.

12.3 Bioaccumulative potential

Bioconcentration factor (BCF) No data available

Partition coefficient n-octanol / water (log Kow)

Nonylphenyl phosphite Log Kow: 7 (Measured)

12.4 Mobility: No data available

12.5 Other adverse effects: No data available.

Section 13. Disposal Considerations

13.1 Waste disposal: Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements Dispose of waste according to applicable legislation. Collected processing fuel condensates and incinerator ash should be tested to determine waste classification

US EPA Waste Number: None

Section 14. Transport Information

IATA	Not regulated.
ADR	Not regulated.
INTERNATIONAL STANDARDS:	
IMDG	Not regulated.
Code of Emergency Measure:	
Domestic Standard: In compliance with domestic law.	
Environmental hazards:	Not regulated.
Special precautions for user:	No special precautions.
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	None known.

Section 15. Regulatory Information**15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture:**

Australia (AICS)

This product contains a substance that is not listed on the Australia Inventory of Chemical Substances.

Canada (DSL/NDSL)

Requires notification in Canada. Research and development samples must comply with CEPA R&D requirements.

China (IECSC)

This product contains a substance or polymer that has been notified and is restricted to import by the notifier.

European Union (REACH)

To obtain information on the REACH compliance status of this product, please contact echa.europa.eu/support

Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (KECL)

This product contains a substance or polymer that has been notified and is restricted to import by the notifier.

New Zealand (NZIoC)

This product requires notification before sale in New Zealand.

Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)

All components are in compliance with the Swiss Chemical Ordinance (ChemO).

Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

United States (TSCA)

All substances contained in this product are in compliance with section 5 of TSCA or are exempt. This product contains one or more polymers manufactured under the polymer exemption rule. The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

Section 16. Other Information

Zendura® AT Thermoformable sheet is a registered trademark of Bay Materials, LLC

Contact: Product Safety Department

Telephone: +1 650 566 0800

SDS Number: SDS-005

Version Date: 07/25/2024

SDS Version: B

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